



**TECHNICAL SPECIFICATION**

Standard



Optional



LEAF TYPE	Leaf Thickness	64mm
	Surface Finish	Standard: Alpi Industrial Wood   Optional: Natural Wood
	Edge	Standard: Alpi Industrial Wood   Optional: Natural Wood
	Facing	Standard: 4mm MDF   Optional: Direct uplication without facing
	Core Type	Solid Fire Core 54mm
	Rails & Stiles	N/A
	Lipping	10mm Hardwood Lipping
	Groove	Optional
	Molding	Optional
	Rebate on Leaf	Optional

FRAME TYPE	Frame Material	Standard: MDF   Optional: Hardwood
	Material Thickness	Standard: 42mm MDF   Optional: 40mm Hardwood
	Architrave	Standard: 8x80mm MDF   Optional: 12x80mm / 18x80mm / 18x100mm
	Surface Finish	Standard: Alpi Industrial Wood   Optional: Natural Wood
	Rebate On Frame	Optional

DIMENSIONS	Standard Wall Width	Single: 800 / 900 / 1000mm   Double: 1400 / 1600 / 1800mm
	Standard Wall Height	2100 / 2200mm
	Standard Wall Thickness	110   150   170   210mm
	Max Wall Width	Single: 1300mm   Double: 2200mm
	Max Wall Height	Single: 3100mm   Double: 2550mm
	Max Wall Thickness	240mm
	Doorset Option	Single & Double

OTHER FEATURES	Hardwares	Optional
	For Glazing	Optional
	For Louver	N/A
	Gasketing	2 pcs. 15x4mm Intumescent Seal
	Acoustical	Optional
	Fire Rating	60 min.
	Certification	EN 1634-1 - BS 476-22 - ISO 9001 - ISO 14001
	Transom Panel	Overpanel max. 1500mm