



**TECHNICAL SPECIFICATION**

Standard



Optional



|           |                |  |
|-----------|----------------|--|
| LEAF TYPE | Leaf Thickness | 42-60mm  |
|           | Surface Finish | Standard: Alpi Industrial Wood   Optional: Natural Wood                                  |
|           | Edge           | Standard: Alpi Industrial Wood   Optional: Natural Wood                                  |
|           | Facing         | Standard: 6mm MDF   Optional: 4-8-10-12mm MDF, Plywood or Green MDF for Water Resistance |
|           | Core Type      | Standard: Honeycomb Kraft Core   Optional: Tubular Chipboard Core                        |
|           | Rails & Stiles | Standard: Softwood 42mm   Optional: Rails can be 2 layer and Stiles can be hardwood      |
|           | Lipping        | Optional   |
|           | Groove         | Optional   |
|           | Molding        | Optional   |
|           | Rebate on Leaf | Optional   |

|            |                    |   |
|------------|--------------------|---|
| FRAME TYPE | Frame Material     | Standard: MDF   Optional: Hardwood                            |
|            | Material Thickness | Standard: 36mm   Optional: 42mm                               |
|            | Architrave         | Standard: 8x80mm MDF   Optional: 12x80mm / 18x80mm / 18x100mm |
|            | Surface Finish     | Standard: Alpi Industrial Wood   Optional: Natural Wood       |
|            | Rebate On Frame    | Optional  |

|            |                         |   |
|------------|-------------------------|---|
| DIMENSIONS | Standard Wall Width     | Single: 800 / 900 / 1000mm   Double: 1400 / 1600 / 1800mm |
|            | Standard Wall Height    | 2100 / 2200mm   |
|            | Standard Wall Thickness | 110   150   170   210mm                                   |
|            | Max Wall Width          | Single: 1300mm   Double: 2600mm                           |
|            | Max Wall Height         | Single: 3000mm   Double: 3000mm                           |
|            | Max Wall Thickness      | 240mm   Over 240mm two pcs. frame to be applied           |
|            | Doorset Option          | Single & Double   |

|                |               |                                 |
|----------------|---------------|---------------------------------|
| OTHER FEATURES | Hardwares     | Optional                        |
|                | For Glazing   | Optional                        |
|                | For Louver    | Optional                        |
|                | Gasketing     | Standard: PVC   Optional: EPDM  |
|                | Acoustical    | Optional                        |
|                | Fire Rating   | N/A                             |
|                | Certification | ISO 9001 - ISO 14001            |
|                | Transom Panel | Overpanel & Side Panel Optional |